

# **Quality Control, Quality Assurance & R&D Training Program**

## **Course Overview**

The Quality Control, Quality Assurance & R&D Training Program is structured to help professionals at all experience levels understand key concepts and best practices for managing product quality, safety, and compliance. The program integrates global standards such as ISO 9001 and ISO 22000, effective testing methods, and continuous improvement strategies. Team members will gain insight into the principles of quality management, laboratory practices, process optimization, and the creation of sustainable improvement initiatives.

## **Course Summary**

- The course starts with foundational principles of quality and food safety, focusing on roles, process flows, and practical hazards.
- Participants learn to implement practical QC methods in production, inspection, and warehouse operations.
- Dedicated sessions strengthen laboratory capability, emphasizing accurate testing and safe practices.
- Advanced modules introduce process monitoring, R&D applications, and problem-solving tools for continuous improvement.
- The final sessions build quality culture, audit readiness, and sustainable improvement mindsets, empowering teams to maintain and enhance standards in daily work.

## **Key Learning Outcomes:**

- Ability to define and implement core quality control and assurance practices in line with ISO and HACCP standards.
- Proficiency in process mapping, laboratory testing, and contamination risk management across operational environments.
- Hands-on experience in structured problem-solving, audit processes, and developing corrective and preventive action plans.
- Confidence to foster a quality-driven culture, teamwork, and effective communication within their organizations.

This course ensures participants are equipped to apply best practices, drive performance improvements, and support compliance with international standards in their organizations.

## 5-Day Training Schedule

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### Day 1: Foundations of Quality & Food Safety

Duration: 8 Hours

- Module 1: Welcome & Course Overview  
Introductions, expectations, and learning objectives
  - Module 2: Defining Quality and Food Safety  
Key concepts, customer expectations, risk awareness
  - Module 3: Roles of QC, QA & R&D  
Functions and interaction among quality, safety, and development teams
  - Module 4: Process Flow & Hazard Identification  
Process mapping and contamination risks
  - Module 5: ISO Frameworks and Daily Applications  
PDCA, risk-based thinking, integrating ISO 9001 & ISO 22000
  - Module 6: Recap & Interactive Discussion  
Key takeaways and Q&A
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### Day 2: Quality Control in Manufacturing & Inspection

Duration: 8 Hours

- Module 1: QC in Production (Blow & Injection Molding)  
Identifying product defects and controlling contamination
  - Module 2: QC in Filling Operations  
Ensuring fill integrity and food safety
  - Module 3: Warehouse and Bulk Loading Controls  
Storage, FIFO, traceability best practices
  - Module 4: Raw & Packaging Material Inspection  
Supplier evaluation, hygiene, and verification
  - Module 5: Sampling and Inspection Records  
Effective sampling and maintaining data integrity
  - Module 6: Contamination Prevention Discussion  
Interactive examples and group sharing
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### Day 3: Laboratory Quality & Food Safety Testing

Duration: 8 Hours

- Module 1: Key Oil Quality Parameters  
FFA, peroxide, moisture, odor checks
- Module 2: Water Testing Procedures  
Utility and potable water assessments

- Module 3: Good Laboratory Practices (GLP)  
Accuracy, calibration, and sample handling
  - Module 4: Responding to Out-of-Spec Results  
Communication and corrective measures
  - Module 5: Laboratory Safety and Hygiene  
Protective measures and chemical management
  - Module 6: Interactive Quiz & Reflection  
Reinforcing daily lessons
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#### Day 4: R&D, Process Control & Improvement

Duration: 8 Hours

- Module 1: R&D in Manufacturing  
Trial batches and new material testing
  - Module 2: Process Parameter Monitoring  
Temperature, mixing, and pressure optimization
  - Module 3: HACCP Principles Overview  
Hazard analysis and CCP monitoring
  - Module 4: Root Cause Analysis & Problem Solving  
Using the 5-Why and Fishbone methods
  - Module 5: Group Activity – Process Improvement  
PDCA cycle applied to real scenarios
  - Module 6: Team Sharing & Feedback  
Presentation of practical solutions
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#### Day 5: Quality Culture, Auditing & Improvement Sustainability

Duration: 8 Hours

- Module 1: Building a Quality & Safety Culture  
Employee engagement, awareness, teamwork
- Module 2: Internal Audit Best Practices  
Audit planning, execution, and follow-ups
- Module 3: Documentation & Record Control  
Maintaining compliance records effectively
- Module 4: Corrective & Preventive Actions  
CAPA in production and laboratory settings
- Module 5: Management Review & KPIs  
Driving decisions with data and reviews
- Module 6: Closing Session  
Feedback, certification, and key learnings

