

# TIA Portal Basics of Siemens PLC Programming

32 Hours

## Course Description

The Siemens PLC Programming Course is a comprehensive training program designed to equip participants with the knowledge and skills needed for Siemens SIMATIC S7-1200 PLC programming. This course encompasses essential concepts, programming techniques, and hands-on exercises to foster proficiency in designing, configuring, and troubleshooting industrial control systems. Participants will gain practical skills in programming logic controllers for various automation applications.

## Audience

This course is ideal for:

- Electrical engineers
- Automation engineers
- Control system technicians
- Maintenance professionals
- Industrial automation enthusiasts
- Students pursuing careers in industrial automation.

## Pre-requisite Knowledge/Skills

Participants should have a basic understanding of industrial automation concepts and electrical circuits. Familiarity with PLC hardware and software will be beneficial but is not mandatory.

## Course Objectives

Upon completion of this course, participants will be able to:

- Understand the fundamentals of Siemens SIMATIC S7-1200 PLCs.
- Develop PLC programs for various automation tasks.
- Implement motor control in both manual and automatic modes.
- Utilize IEC timers and counters for precise control.
- Diagnose and troubleshoot PLC programs and hardware.
- Configure and use web-based diagnostics for remote monitoring.
- Work with analog signals for precise control of processes.
- Create and manage global data blocks for efficient data handling.

# Course Outline

## Module 1: Introduction to PLCs

- What is a PLC?
- Advantages of PLCs
- Applications of PLCs
- Overview of Siemens PLCs

## Module 2: Siemens PLC Hardware Overview

- PLC Components and Architecture
- Siemens PLC Product Lineup
- Understanding PLC Inputs and Outputs

## Module 3: STEP 7 Software Introduction

- Overview of STEP 7 Software
- Introduction to TIA Portal
- Basic Interface Navigation

## Module 4: PLC Programming Basics

- Overview of Programming Languages (Ladder Logic, Function Block Diagrams, Structured Text)
- Addressing and Data Types in Siemens PLCs
- Basic Programming Instructions

## Module 5: Creating a Simple PLC Program

- Setting up a New Project
- Creating Tags and Variables
- Writing and Downloading a Basic Program

## Module 6: Working with Timers and Counters

- Introduction to Timers and Counters
- Programming Timers and Counters in Siemens PLCs

## Module 7: Program Control Instructions

- Flashing Concept
- Memory mapping

#### Module 8: Data Handling Instructions

- Overview of Data Handling Instructions
- Moving, Comparing, and Converting Data

#### Module 9: Analog Input and Output Handling

- Understanding Analog Inputs and Outputs
- Configuring Analog Modules
- Programming Analog Signals

#### Module 10: Communication Protocols

- Introduction to Communication Protocols in Siemens PLCs
- Profibus, Profinet, and Ethernet Communication
- Configuring Communication Settings